

# SILOTHANE CLEAR COAT



## SILOTHANE SERIES S-4000

### PRODUCT DATA SHEET

PRODUCT OVERVIEW	BENEFITS
Silothane Clear Coat is a 2K clear coat silane system designed for long-term protection of both coated and uncoated substrates.	<p>Metals: Silothane Clear Coat offers corrosion resistance and excellent hardness to metal surfaces.</p> <p>Wood and Painted Substrates: Silothane Clear Coat offers excellent UV protection to wood and painted surfaces.</p>
FEATURES	SURFACE PREPARATION
<ul style="list-style-type: none"><li>• Excellent hardness</li><li>• Excellent mar resistance</li><li>• Excellent abrasion resistance</li><li>• Excellent UV protection</li><li>• High heat tolerance (1,000°F)</li><li>• Good water resistance</li></ul>	<p>General Purpose Cleaning/Degreasing: Use a mild detergent and a clean cloth, scrubbing brush, spray bottle, pump-up sprayer or pressure washer to clean the substrate and thoroughly rinse the surface to remove any residue prior to coating. If cleaning/coating a vertical surface, work from the top of the substrate down. The substrate must be completely dry prior to Silothane Clear Coat application.</p> <p>Aggressive Cleaning/Degreasing for Bare Metal Surfaces: Use a triple combination acid based detergent, degreaser, and metal brightener with a clean cloth, scrubbing brush, spray bottle, pump-up sprayer or pressure washer to clean the substrate. After cleaning, thoroughly rinse substrate to remove any residue prior to coating. If cleaning/coating a vertical surface, work methodically from the top of the substrate down. The substrate must be completely dry prior to Silothane Clear Coat application.</p>
FINISH	
Available in: <ul style="list-style-type: none"><li>• Gloss (3 Parts A : 1 Part B)</li><li>• Semi-Gloss (1 Part A : 3 Parts B)</li></ul>	
SPREAD RATE	COATING PREPARATION
Theoretical Coverage: 350 sq.ft. per gallon @ 1 mil DFT Recommended Coverage: 2,500 sq.ft. per gallon @ 0.15 mil DFT	<p><i>The mixing instructions for Silothane Clear Coat must be followed precisely for optimum performance. Refer to the SDS for proper chemical handling.</i></p> <p><i>Mix Parts A and B in a clean glass, metal, or HDPE container. Gloss: 3 Parts A to 1 Part B. Semi-Gloss: 1 Part A to 3 Parts B</i></p> <p>Parts A and B.</p> <p>2. Mix product for 3 to 5 minutes to ensure components are thoroughly combined. For smaller batches (<math>\leq 32\text{oz}</math>), this is possible by hand shaking the capped container. Larger batches can be mixed with a stir stick, variable speed drill or drill press with a mixing paddle attachment.</p> <p>3. Allow the product to react uncapped until it returns to a clear, colorless state. This will take approximately 30 minutes for semi-gloss and up to 2 hours for gloss. If settling or separation of components occurs during the reaction process, repeat mixing.</p> <p>Note: During the mixing process, the combined products may generate a slight exothermic reaction and the sides of the container may feel warm to the touch.</p>
SUBSTRATES	
<ul style="list-style-type: none"><li>• Non-ferrous metals</li><li>• Ferrous metals</li><li>• Galvanized steel</li><li>• Wood</li><li>• Painted substrates</li></ul>	

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SPECIFICATIONS	APPLICATION METHODS
<p>Binder Type: Polysiloxane</p> <p>Gloss: Volume Solids: 71 ± 4% Weight Solids: 71 ± 4%</p> <p>Semi-Gloss: Volume Solids: 24 ± 4% Weight Solids: 24 ± 4%</p> <p>Part A: Weight per gallon: 8.3 lb Flash point: 73°F/23°C</p> <p>Part B: Weight per gallon: 8.1 lb Flash point: &gt; 150°F/66°C</p> <p>Shelf Life: 12 months, unopened Pot Life: 24 hours * temperature dependent</p>	<p>After Part A and Part B are adequately mixed and the reaction has been completed, the coating can be applied to the prepared substrate.</p> <p>For all substrates, Silothane Clear Coat can be sprayed, brushed or rolled.</p> <p>Apply by spraying, brushing with a high quality brush, wiping with a paint pad, or dipping. The amount of coverage per gallon is dependent upon the substrate, the applicator and the equipment used.</p> <p><b>DRY TIMES</b></p> <p><i>Silothane Clear Coat can be air dried or force cured.</i></p> <p>Cure Conditions: 75°F/24°C @ 50% RH</p> <p>Recoat: &lt; 1 hour</p> <p>Dust-Free: 30 minutes</p> <p>Dry to Handle: 1 - 2 hours</p> <p>Full Cure: 10 - 15 days</p>
PERFORMANCE DATA	CLEAN-UP
<p><i>Recommended DFT is 0.1-0.2 mil unless otherwise stated</i></p> <p>Salt Spray: Excellent 4,000hr with no visible effects</p> <p>Solvent Resistance: Good 50+ double rubs</p> <ul style="list-style-type: none"><li>• MEK</li><li>• Xylene</li><li>• Acetone</li></ul> <p>Pencil Hardness: Up to 4H</p>	<p>While coating is wet, water may be used for cleaning. After the coating dries, solvents e.g. acetone, MEK) may be required for clean up.</p>